
Investigation of Nitrocellulose using X-ray Diffraction

5th International Nitrocellulose
Symposium

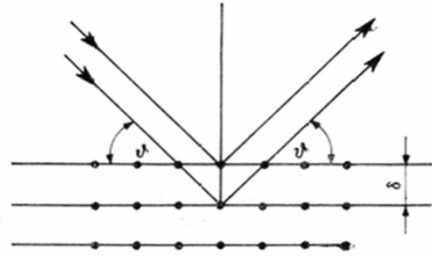
April 17-18, 2012, Spiez, Switzerland

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Barth, Dr. Jutta Böhnlein Mauß, Dr.
Manfred Bohn

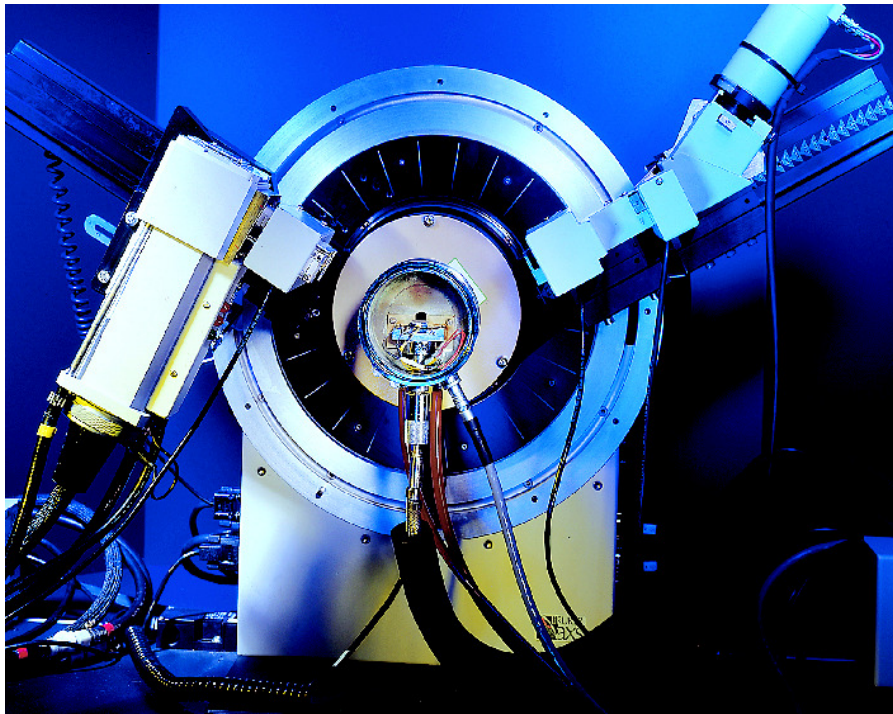
Inhalt

- Principles of X-ray diffraction
- Amorphous and partial crystalline structures
- Application to Nitrocellulose
 - Diffraction patterns
 - Degree of Crystallinity
- Further approaches to the microstructure
 - Cellulose/NC structure (literature)
 - Domain size by XRD
 - Molecular simulation
 - PDF: New evaluation techniques for XRD
- Summary

X-ray Diffraction @ Fraunhofer ICT

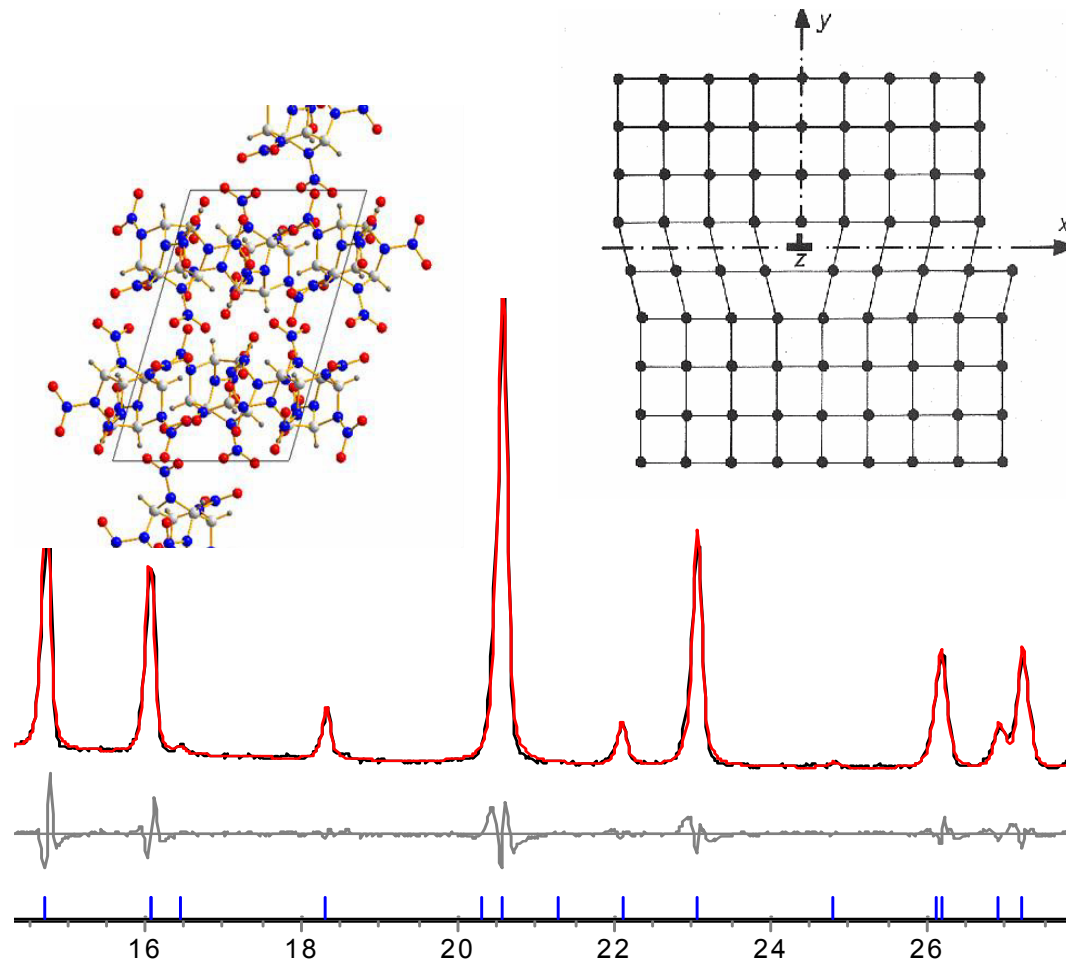


$$d_{hkl} \sin \theta = \frac{n\lambda}{2}$$



- Non destructive method
- For periodic structures, crystals
- Application to crystalline explosives since ~30 years
 - > AN, ADN, RDX, HMX, FOX-7, FOX-12, CL-20
 - > Phase transitions/Stabilization
 - > Quality assessment (Degree of crystallinity, lattice defects,
- Application to amorphous and partial amorphous energetic materials since 2007
 - > nano-EM, PBX, LED, E-Binder, NC

Principles X-ray Diffraction

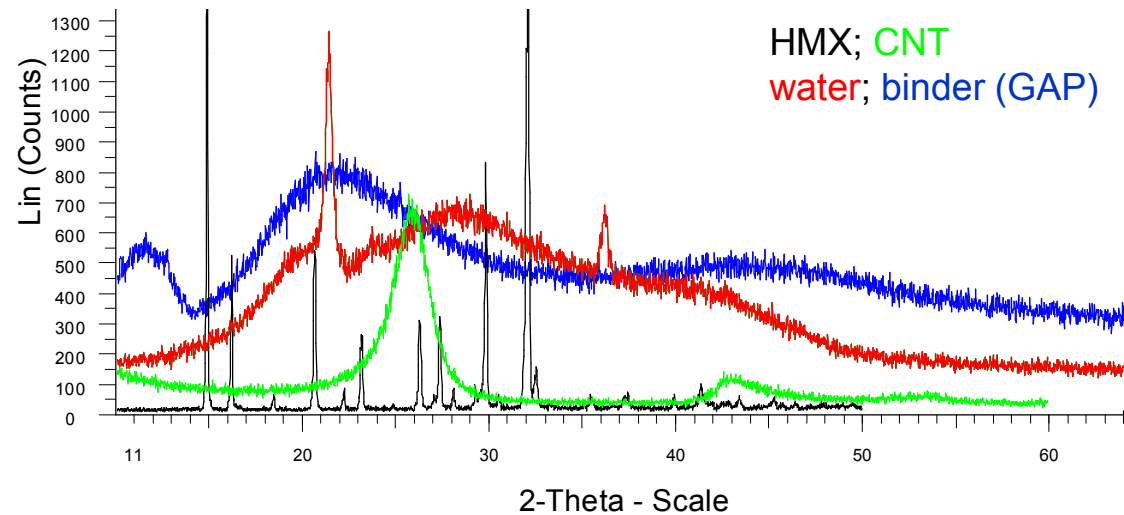


$$y_i(calc) = s \sum_K p_K L_K |F_K|^2 G(\Delta\theta_{iK}) P_K + y_{ib}(calc)$$

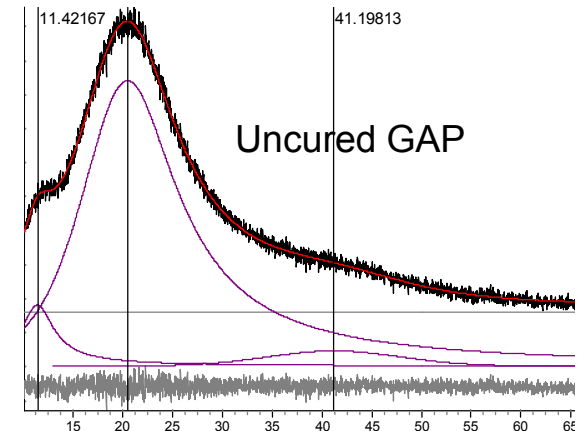
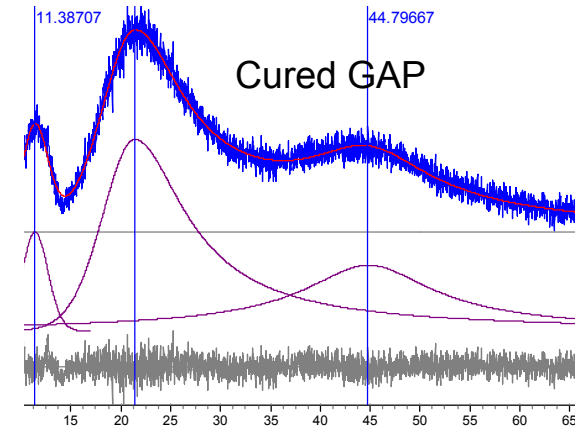
Information of diffraction patterns / Rietveld Analysis

- Peak position
 - > Lattice parameter
 - Space group
 - > Crystal density
 - > Residual strain
- Profile
 - > Crystallite size
 - > Microstrain, defects
- Intensity
 - > Composition
 - > degr. of crystallinity
 - > atom coordinates
- Background.....

Amorphous energetic materials and XRD



- Broadened Halos instead of peaks, but...
- still characteristic diffraction patterns even for water
- longer measuring times required



Herrmann, M. et al., Proc. of the 14th NTREM, Pardubice, Czech Republic, April 13–15, 2011, pp 681-686

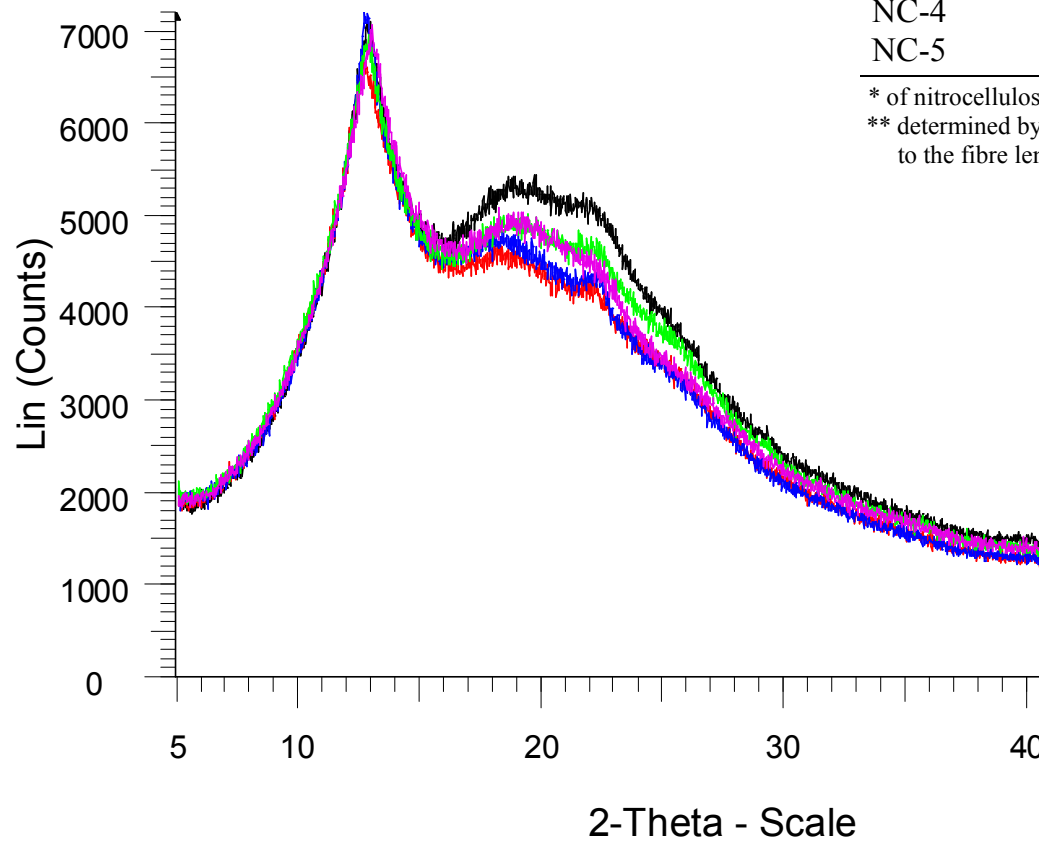
Nitrocellulose

Table 1: Specification of nitrocellulose samples.

Sample	wetted by	Viscosity* [cP]	Fineness** [ml]	Degree of Nitration [%]
NC-1	alcohol	32.0	72.0	12.56
NC-2	water	14.1	83.0	12.56
NC-3	alcohol	35.0	70.0	12.56
NC-4	water	--	--	11.60
NC-5	water	70	67.0	12.56

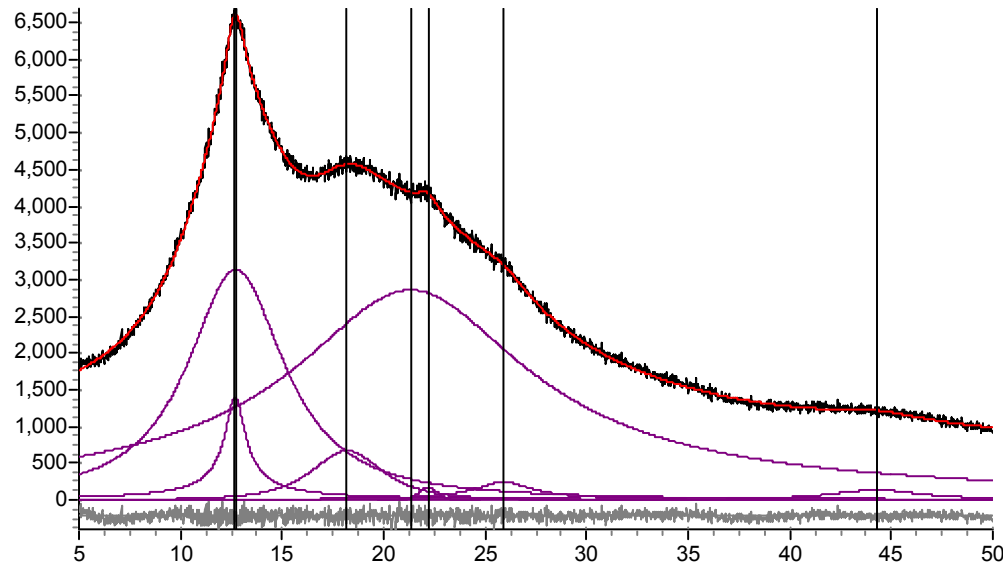
* of nitrocellulose in ethyl alcohol and acetone;

** determined by sedimentation test, where the settling volume of nitrocellulose correlates to the fibre lengths.



- 5 NC samples
- Characteristic patterns
- Spike + halo superposed by weak peaks
- Different run of the curves

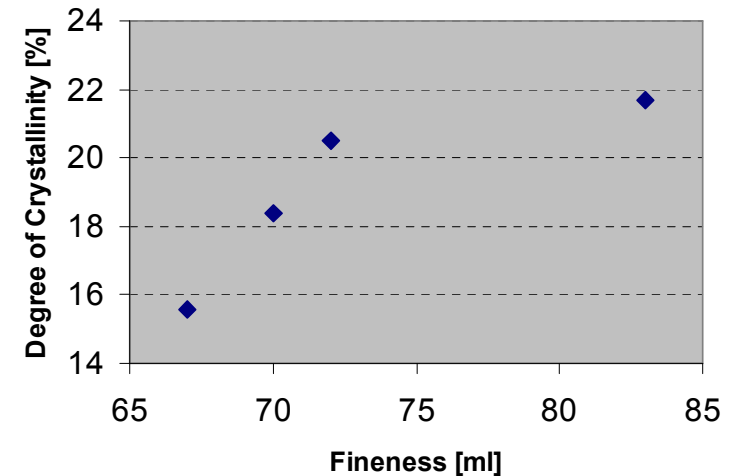
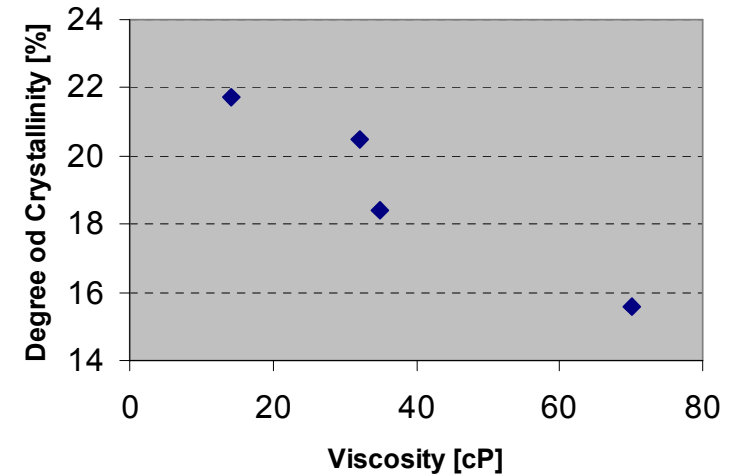
Decomposition of NC-patterns



Degr. of crystallinity [%]

$$A_{\text{cryst}} / (A_{\text{cryst}} + A_{\text{amorph}}) * 100$$

- Viscosity und Fineness correlated to degree of crystallinity.....
- but the degree of nitration didn't.



How to get more information on the micro structure of NC and refine evaluation techniques?

- Literature review on crystal structures
- Advanced detector (silicon strip detector)
- Molecular simulation
- Further samples

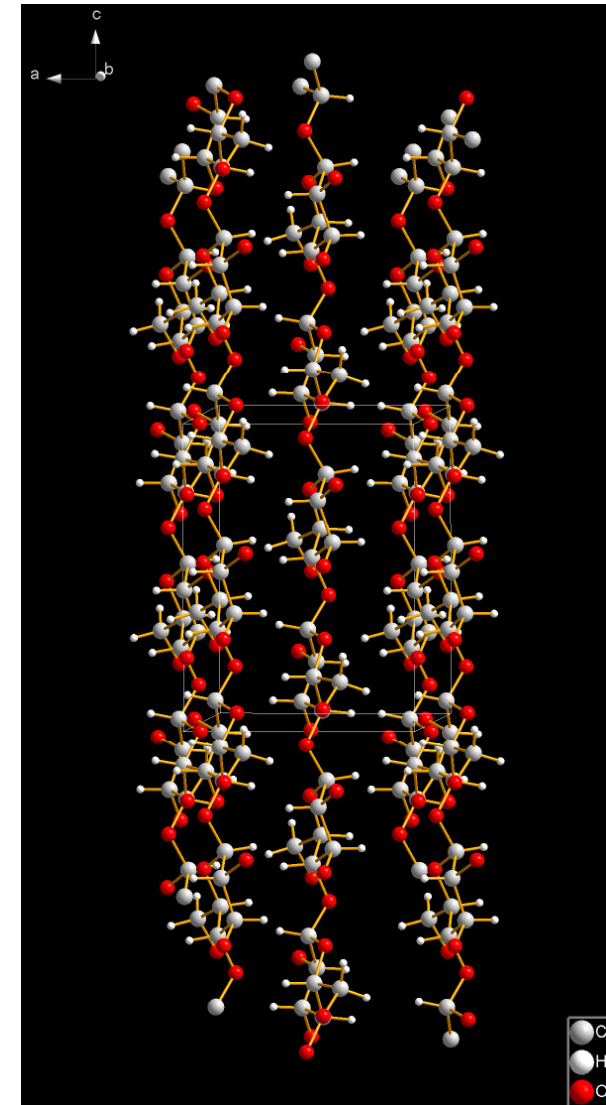
No crystal structure data of NC found... but of native Cellulose (I)

- C is built up of crystalline microfibrils consisting of parallel, hydrogen-bonded molecules.
- Two crystalline phases I_α and I_β , both can be found not only within the same cellulose sample, but also along a given microfibril.

I_α -rich: cell wall of some algae and in bacterial cellulose

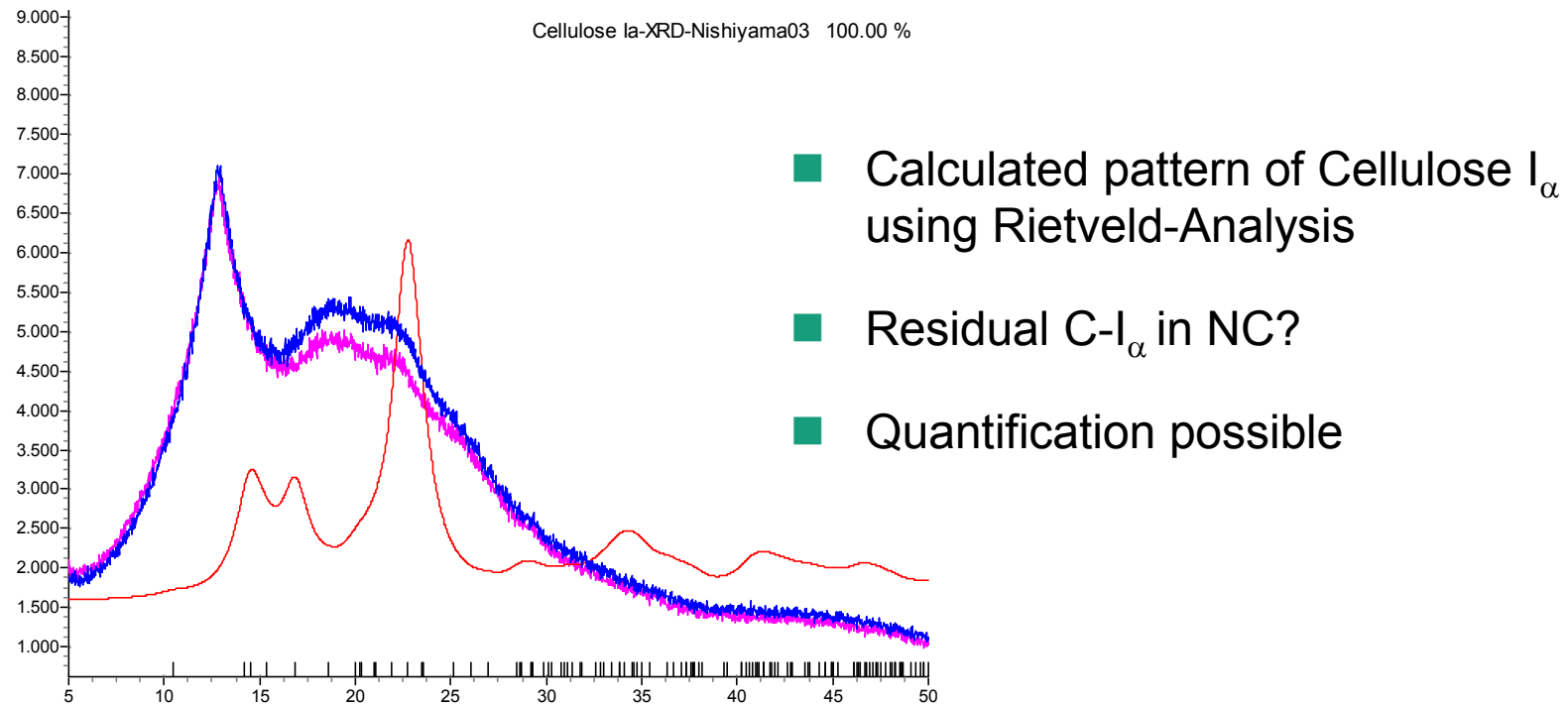
I_β -rich: cotton, wood and ramie fibers

- Crystal structures solved by X-ray and Neutron Diffraction



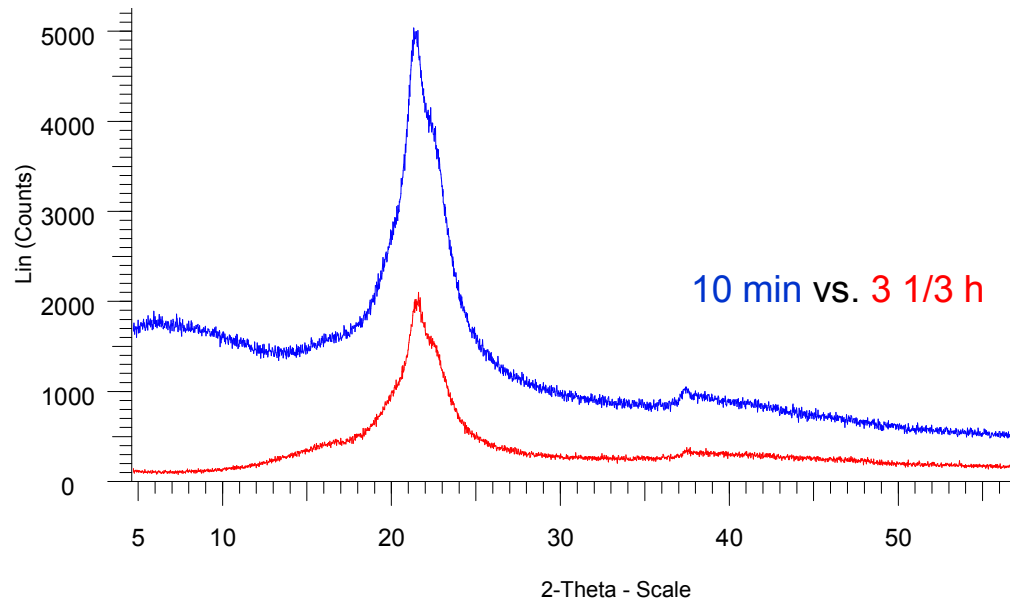
Crystal Data: Y. Nishivama et al., *J. Am. Chem. Soc.*, **2002**, 124 (31), pp 9074-9082
Displayed using DIAMOND Crystal and Molecular Structure Visualization, Version 3.2f

Comparison measured NC with calculated Cellulose patterns



Advanced experimental setup

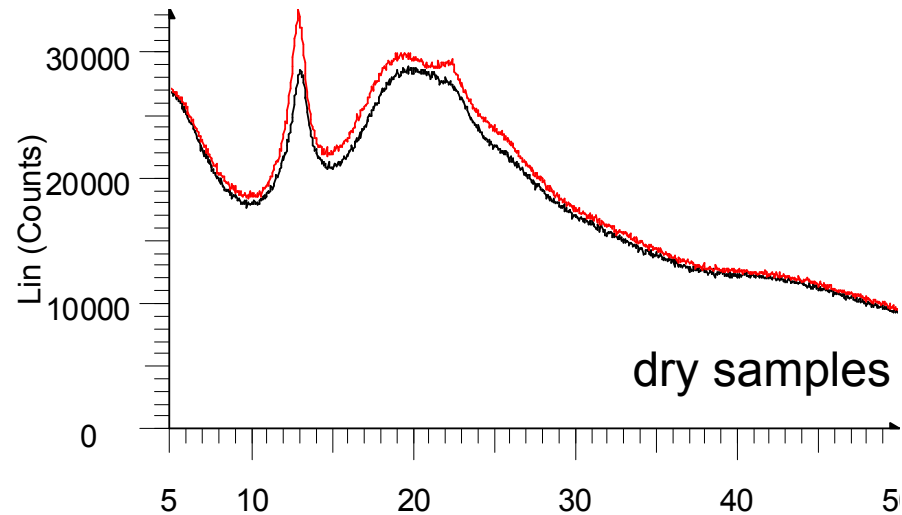
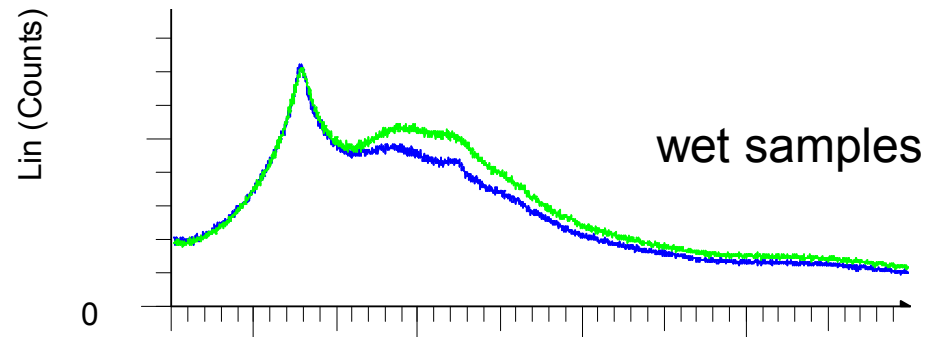
- LynxEYE silicon strip detector (Bruker AXS)
- Intensity gain 200x compared to **scintillation counter**
-and high resolution!



Example: crystalline polymer

- scarves peaks and halos out of the underground
- but increased underground at small angles

Further NC-Qualities

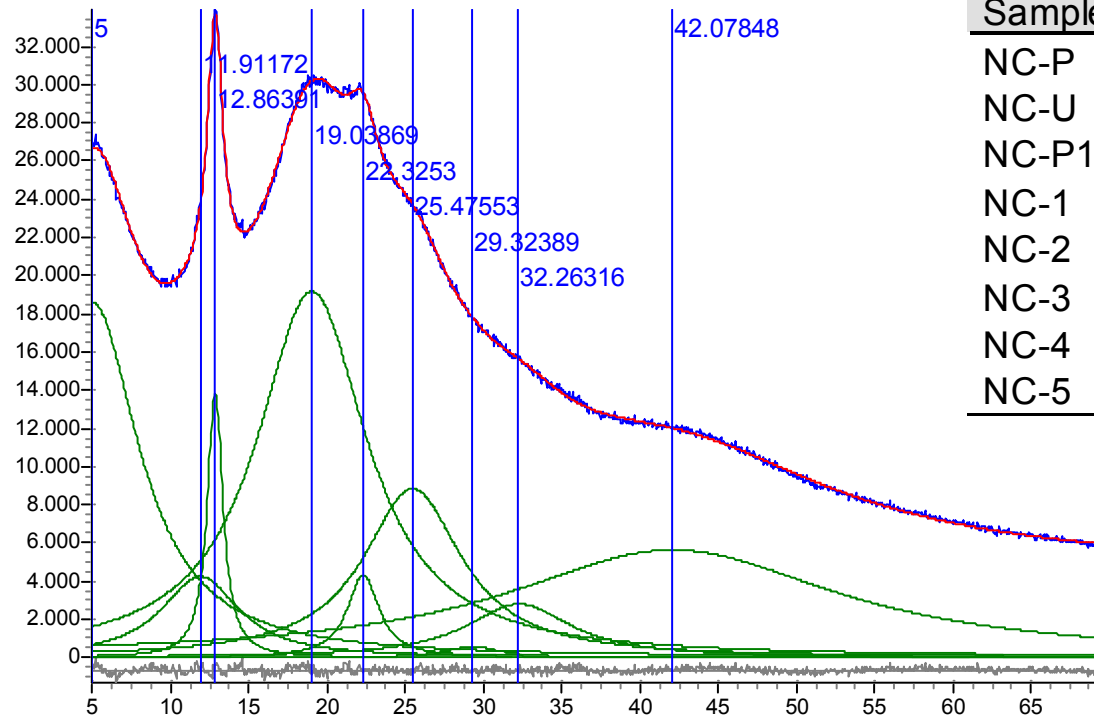


NC-U - File: NC-U_LynXEye.raw - Type: Locked Coupled - Start: 5.0
NC-P - File: NC-P_LynXEye.raw - Type: Locked Coupled - Start: 5.00



- Dry Samples
NC-U, NC-P, NC-P10
- Much narrower crystalline peaks and halos compared to wet samples (NC1 – NC5)

Decomposition and Size-Analyse

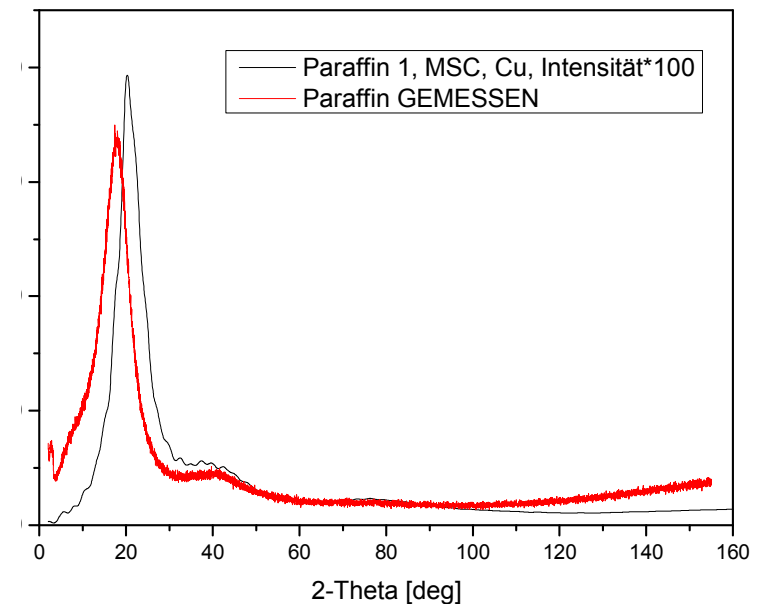
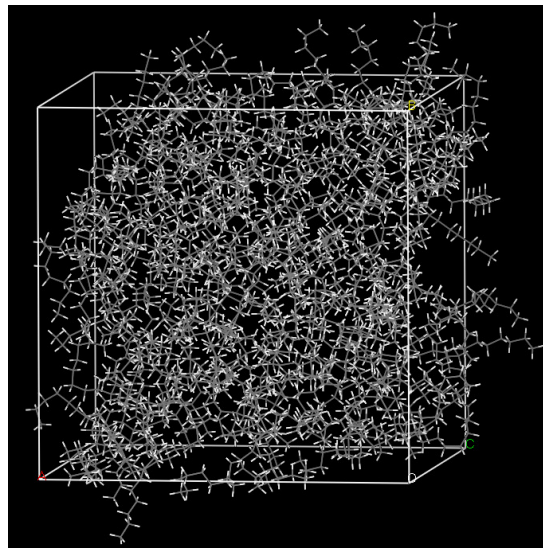
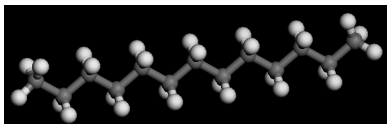
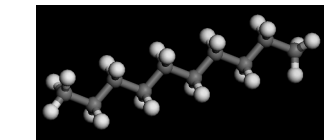


Cry Size L	[nm]		
Sample	Spike	Halo	Peak
NC-P	7.4	1.1	5.0
NC-U	6.3	0.9	4.7
NC-P10	7.5	1.0	3.7
NC-1	3.5	0.5	5.6
NC-2	5.4	0.4	4.7
NC-3	3.5	0.4	3.9
NC-4	3.6	0.4	2.4
NC-5	3.3	0.5	3.1

- larger “crystalline domains” in dry samples 6,3 -7,5 nm compared to nm 3,3 - 5,4 nm for wet samples

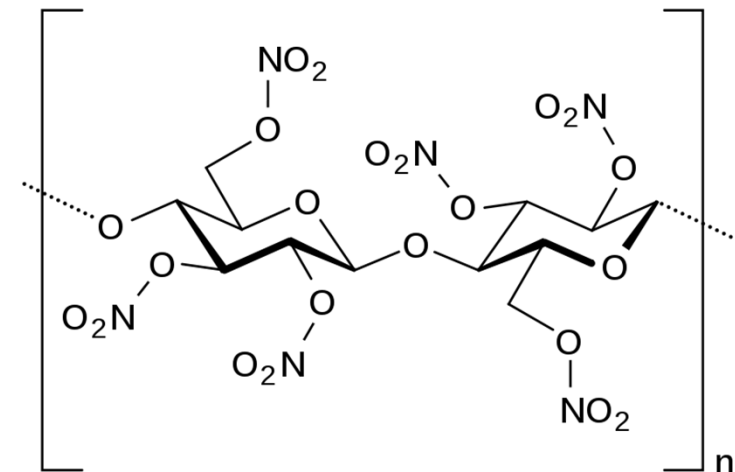
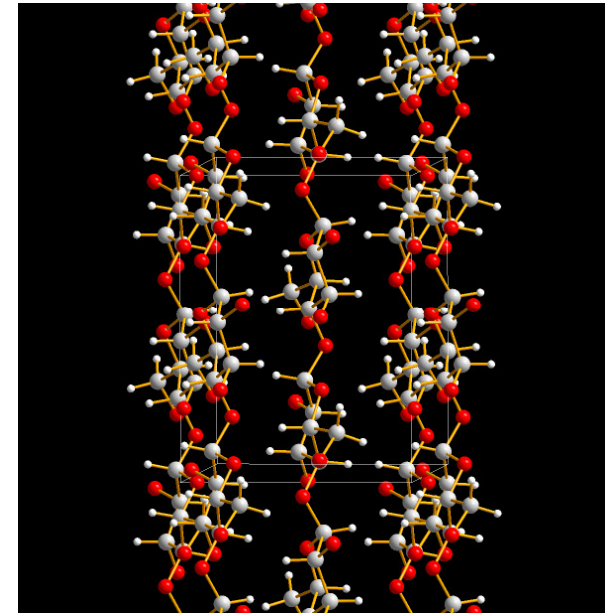
Approach: Molecular Simulation (example)

- Material Studio; Amorphous Cell / COMPASS
- Construction of cubic super cell (36,7 Å) with 160 Paraffin molecules, C10 – C16; density 0,88 g/cm³ (5840 atoms)
- Comparison of calculated and measured XRD-patterns



Simulation of Nitrocellulose

- Starting from Cellulose structure and stepwise nitration
- Super cell of NC molecules
- Combining with atomic pair distribution function PDF
-> Structure refinement of models

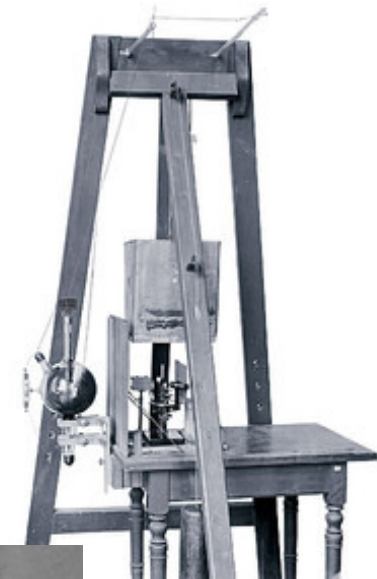


Lessons learned

- XRD provides structure related information of amorphous materials and particularly of NC
- Characteristic patterns and DoC from peak/halo intensities
- Broadening: Crystallite size relates e.g. to wetness
- Wanted: More structural input
- Combining with atomic pair distribution function PDF
-> Structure refinement of models

100 Years X-ray Diffraction

- 1895 Wilhelm Conrad Röntgen discovered X-rays
- 1901 Wilhelm Conrad Röntgen won the first Nobel prize in physics
- 1912 Max von Laue discovered the diffraction of X-rays by crystals
- 1914 Max von Laue won the Nobel prize in physics



Max von Laue

Questions?